



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Nov. 12

RBE350A93-3203-20
Job Sheet 184936



Part No: RBE350A93-3203-20

Job Qty: 6 ea

Part Name: Seal, Bush Installation Block (MGB)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 11/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE350A93-3203-20 Rev.2 IPP Rev. A 18.10.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/8/18	11/8/18	0.00	0.00	Start Up Machining-2		<i>PM</i> DAS <i>2018-10-27</i>
110	CNC Lathe	6 pcs	11/8/18	11/8/18	0.00	3.00	MORI SL2500Y		56 <i>9-89</i>
120	QC	6 pcs	11/8/18	11/8/18	0.00	0.00	QC2 Machining-4		<i>5-18-10-31</i>
130	QC	6 pcs	11/8/18	11/8/18	0.00	0.00	QC8 Machining-4		
150	Outsource	6 pcs	11/8/18	11/8/18	0.00	0.00	Outsource13		
160	Packaging	6 pcs	11/8/18	11/8/18	0.00	0.00	Packaging2		<i>NOV 07 2018</i>
170	QC	6 pcs	11/8/18	11/8/18	0.00	0.00	QC6		38 <i>9-89</i>
180	Packaging	6 pcs	11/8/18	11/8/18	0.00	0.00	Packaging3-1		DAS <i>9-89</i>
190	QC21-FG	6 Ea	11/8/18	11/8/18	0.00	0.00	QC21		21 <i>NOV 09 2018</i>

Part Op 110 - 1-Machine as per DWG. FC *436* FOLIO REV: *AA* DWG REV: *2* *9-89* 2-Debur
Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
150 - Issue P/O to GROUPE ALTECH: P/O *0413A* -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R3.000	M1018R3.000	1.5960 ft (.266 ea) <i>1.86 (.31)</i>	90-Start up Operation	<i>5049644</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R3.000	2	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122042



Part: RBE350A93-3203-20

Job No: 184936

Serial No/Batch: S122042

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/28/18

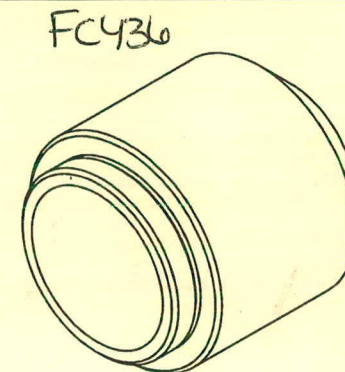
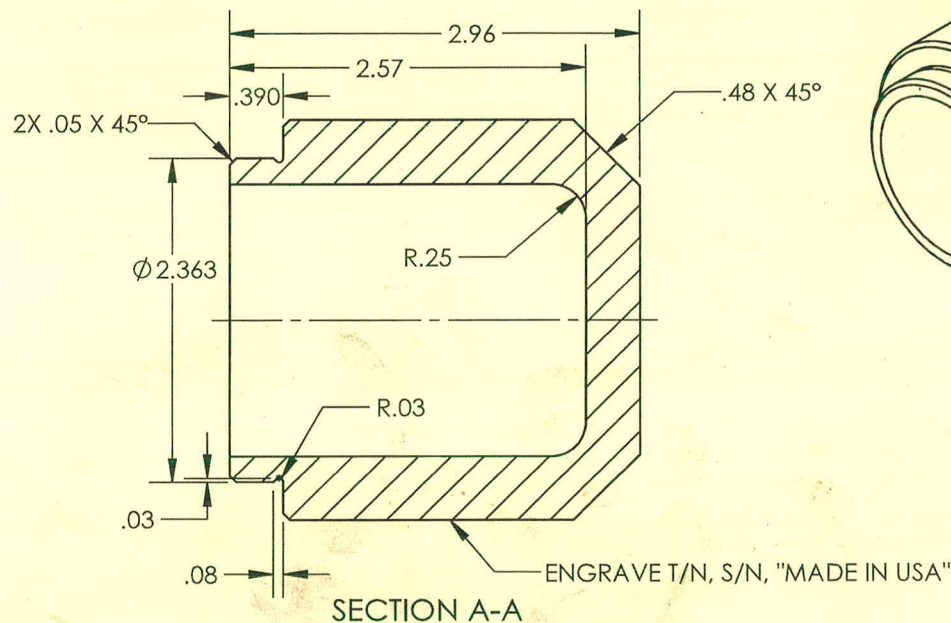
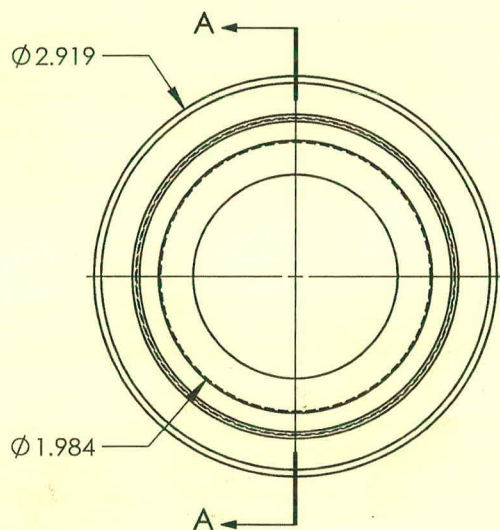
found.

Plex 10/18/18 12:20 PM dart.lacelle.linda

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P84

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D UNDERCUT TO THREAD RELIEF.	1/23/14	DPD	GE
2	16-0006	CH'D MATERIAL WAS 1018 RND. BAR IS 1018/1020 CR. CH'D TITLE WAS "BEARING EXTRACTOR; HYDRAULIC PUMP" IS "SEAL/BUSHING INSTALLATION BLOCK (MGB)."	1/28/2016	SM	JAG



NOTE:
REF. OLD RB T/N: RBEA93-3203-20
EUROCOPTER # 350A93-3203-20

DART AEROSPACE	
TITLE SEAL/BUSHING INSTALLATION BLOCK (MGB)	
DWG NO. RBE350A93-3203-20	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE II SC 2	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: WEIL	EUROCOPTER 350A
SCALE 3:4	DATE 5/27/2009
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	EXTRACTOR	1018/1020 CR		1

DART AEROSPACE LTD	Work Order:	
Description: SEAL RUSHING INSTALLATION BLOCK	Part Number:	RBE350A93-3203-20
Inspection Dwg: RBE350A93-3203-20 Rev: 2		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: <u>MP</u>	Checked by: <u>B</u>	QC Inspector:
Date: <u>2018-10-27</u>	Date: <u>18-10-31</u>	Date:

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Tel (613) 632-5200

PURCHASE ORDER **PO041547**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041547
PO Date: 11/1/18
Due Date: 11/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments: Confirm date of delivery upon pricing

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184936	RBE350A93-3203-20	Seal, Bush Installation Block (MGB) -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	11/8/18	6 pcs	0 pcs	6 pcs	\$31.66667/pcs	\$190.00
6X NOV 07 2018 DAS 38 9-89											
Line Item Note ** need by Nov. 8 **											
2	185238	RBE105-31762W1-5	Drift -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	11/12/18	5 pcs	0 pcs	5 pcs	\$0.01/pcs	\$0.05
5X NOV 07 2018											
Line Item Note Need by Nov. 12 please confirm if possible											
Grand Total:										\$190.05	



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PURCHASE ORDER PO041547

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

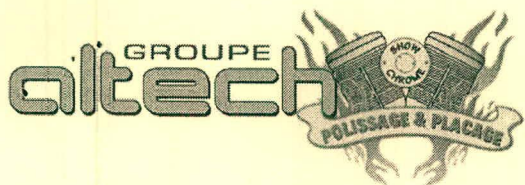
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/7/18 10:11 AM dart.tsimiklis.chrisoula

CR



Certificat de Conformité / Certificate of Compliance

(014097-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014097 - 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courrier / Acc. No.		Bon de commande Client Customer Purchase Order No.					
07-Nov-2018		Aman				041547 ✓					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)			CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
1	RBE350A93-3203-20 ✓ Rev.	RBE350A93-3203-20 ZINC YELLOW AS PER ASTM B633 TYPE 2 SC2			ZINC CH	6	6 ✓	0	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

